Gandy Bridge Tours Fall 2005

Things to Notice

Three Bridges

1950's (North side) 1970's (South side) 1990's (Middle)

Grade of Bridges

Length of Vertical Curve

Elevation of Approaching Roadway Surface

Pier Types (also called Bents)

Girder Supports
Column Types
Foundation Types

Girders and Configuration

1950's 3 Span Continuous 1970's 5 or 6 Span Continuous 1990's 3 Span Continuous

Bearing Supports

Railings / Barrier Walls

Provisions for Future Expansion

Corrosion Damage

Vessel Collision Resistance

Maximum Grade

Design Speed (mph)	Maximum Grade, % (e.g. ft of rise per 100 ft of horizontal)	
	Flat Terrain	Mountainous Terrain
30	6	9
40	5	8
50	4	7
60	3	6
70	3	5
80	3	4

Length of Vertical Curve

$$L = K A$$

L Length of Vertical Curve (stations)

K =

Stopping Site Coefficient (dimensionless)
Algebraic Difference in Grade throughout the curve (%) A =

Design Speed (mph)	Stopping Site Coefficient, K	
	Sag Curve	Crest Curve
30	35	28
40	55	55
50	75	85
60	100	150
65	130	215
70	145	255
75	160	325
80	185	400

Bearings and Expansion Joints









Approach Span Piers



1950's Approach Spans Girder on Pile Cap-Type Pier

Reinforced Concrete Girders 4-5 ft above MHT 50 ft span

> 4 - 20 in Square Piles Reinforce Concrete 8 - No. 9 Bars

percent steel, 2.0%



1970's Approach Spans Girder on Pile Cap-Type Pier

Prestressed Concrete Girders 5-7 ft above MHT 50 ft span

5 - 20 in Square Piles Prestressed Concrete 20 - ½" Grade 270 Strands

percent steel, 0.8%



1990's Approach Spans Hammerhead-Type Pier Column on Pile Cap

Prestressed Concrete Girders 15 - 18 ft above MHT 150 ft span

4-48" diam. drilled shafts Reinforced Concrete 18 - 20 No. 9 Bar

percent steel, 1.0%

Main Span Piers



1950's Main Span Two Column-Type Pier on Two Footings

Reinforced Concrete Girders 40 ft above MHT 75 ft span

> 5 - 20 in Square Piles Reinforce Concrete 8 - No. 9 Bars

percent steel, 2.0%



1970's Main Span Two Column Pier w/Cantilevers Two Pile Caps Tied

Prestressed Concrete Girders 45 ft above MHT 75 ft span

5 - 24 in Square Piles Prestressed Concrete 24 - ½" Grade 270 Strands

percent steel, 0.8%



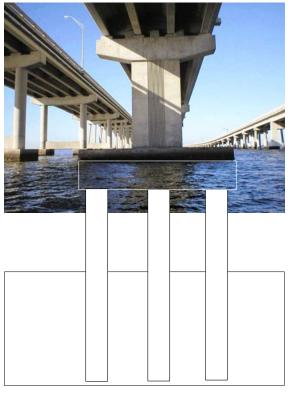
1990's Main Span Hammerhead-Type Pier Column on Pile Cap

Prestressed Concrete Girders 45 ft above MHT 225 ft span

9 - 48" diam. drilled shafts Reinforced Concrete 18 - 20 No. 9 Bars

1.0% steel

Foundation Elements (Piles and Shafts)





4' Diam Drilled Shafts



Battered Piles up to Girders

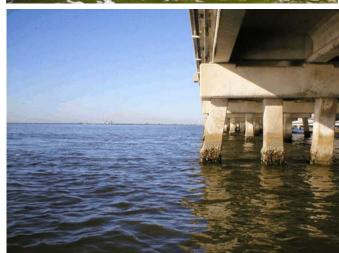
Battered Piles up to Pile Cap

Battered Piles up to Pile Cap

Battered Piles



One pier under every continuous span unit has longitudinally batter piles in the center (1950 and 70's); not typical today.



All piers have laterally battered piles each end; not typical today.



All other piles under continuous span units are vertical except for lateral batter at ends (1950 - 70's)

DESIGN CRITERIA CAPSTONE STRUCTURAL/GEOTECHNICAL/MATERIALS DESIGN Spring 2004

1. DESIGN SPECIFICATIONS: American Association of State Highway and Transportation Officials (AASHTO) LRFD Bridge Design Specifications (customary U.S. units), Second Edition1998, with interim specifications through 2000.

2. DESIGN METHOD: Composite design for superimposed dead loads and live load.

3. LOADING: Live Load =HL93

Future wearing surface = 20 PSF Stay in place steel forms = 16 PSF Vessel Impact Load = 1500 Kips

4. TRAFFIC DATA: ADT = 29,000 One direction, year 2020

T = 10%

Design Speed = 60 mph K=150 (crest), K=100 (sag) Maximum Grade = 4%

Minimum Approach Elevation El. 25.0 msl

5. SITE LOCATION: Tampa, Fl.

6. MATERIALS: Structural Steel: ASTM A709 Gr. 50 (50 Ksi)

Reinforcing Steel: Gr. 60 (60 ksi)

Concrete: f'c = 5000 psi (prestressed piles)

f'c = 4000 psi (cast-in-place superstructure)

f'c = 3400 psi (substructure) f'c = 3000 psi (drilled shafts)

7. CONNECTIONS: All steel field connections shall be bolted - no field welding is allowed. Shop connections may be bolted or welded. Bolted connections shall be proportioned for a "Class A Surface" friction type connection, using ASTM A-325 H. S. Bolts.

8. TRANSPORTATION LIMITATIONS: Max. Shipping Length = 150 ft.(barge)

Max. Shipping Weight = 50 Tons

Advantages of Continuous Spans (in terms of moments x wl²)

